



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3298-001
Job Sheet 182347



Part No: D3298-001

Job Qty: 2 ea

Part Name: Tube Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/23/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D3298 REV B IPP A 04.09.02 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	DAS Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	2 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Small Fab-2			DAS 58 18/8/18
100	Small Fab	2 pcs	9/7/18	9/7/18	0.00	1.44	Small Fab-3			9-89 DAS 38
110	QC	2 pcs	9/7/18	9/7/18	0.00	0.00	QC5			9-89 DAS 38
120	Packaging	2 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-1	7/2/18		DAS 38 9-89
130	QC21-SA	2 Ea	9/7/18	9/7/18	0.00	0.00	QC21			DAS 38 9-89

Part Op 100 - Bend tube as per template D3298-001T1 & Dwg D3298 Flare end as per Dwg D3298. Ensure that sleeves and Descriptions: coupling are installed first

110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location: _____

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN818-6D	Nut	4 Ea (2 ea)	90-Start up Operation	5084110
M6061T6T0.375W.035	6061-T6 Round Tube .375 X.035W	4.1666 ft (2.0833 ea)	90-Start up Operation	7124491
MS20819-6D	Sleeve	4 Ea (2 ea)	90-Start up Operation	5092423

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN818-6D	4	60	0
	M6061T6T0.375W.035	4	58	0
	MS20819-6D			0



Container No: S104760



Part: D3298-001

Job No: 182347

Serial No/Batch: S104760

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/24/18

AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								